

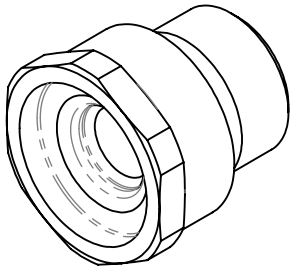
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NOTES:

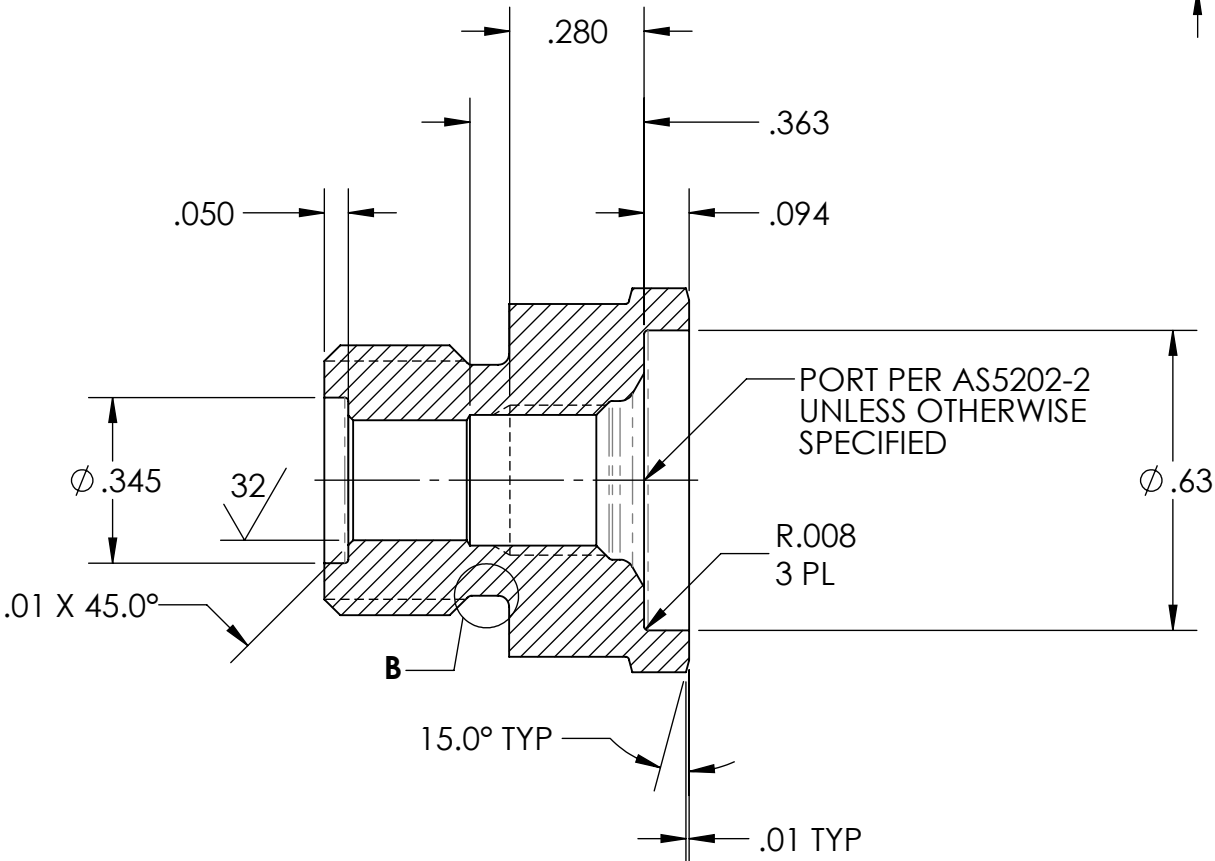
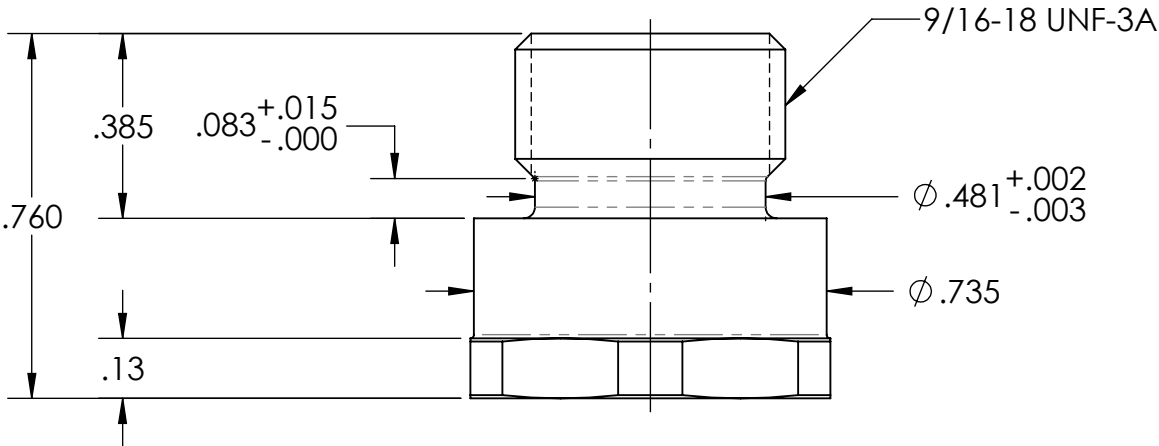
- 1 MATERIAL: 303 STAINLESS STEEL IAW AMS 5640 OR ASTM A582
- 2 FINISH: PASSIVATE IAW MPP-172 SECTION 6.1
3. DEBURR AND BREAK ALL SHARP EDGES: .005 TO .010 MAX
4. IDENTIFY IAW MPP-120
5. SURFACE FINISH  $\sqrt{63}$  UNLESS OTHERWISE SPECIFIED

REVISIONS

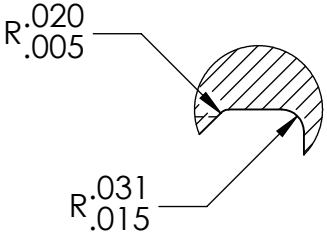
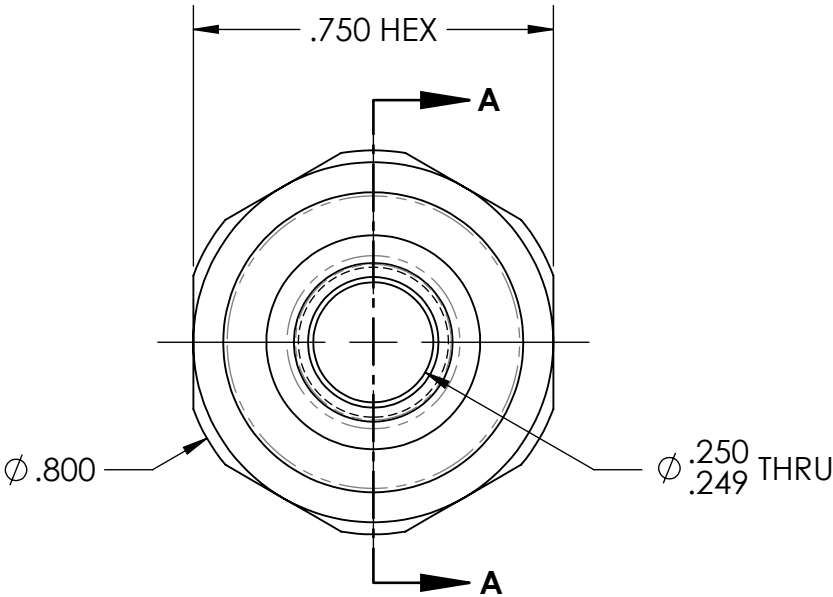
REV.	DESCRIPTION	DATE	APPROVED
N/C	INITAL RELEASE	04-20-23	J. GARDINER



654.6410



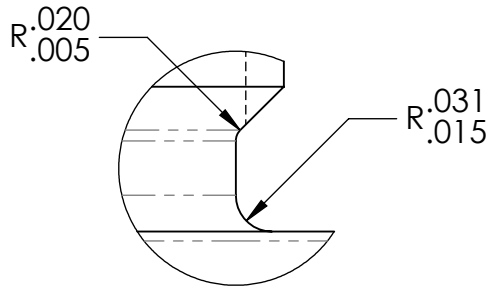
SECTION A-A



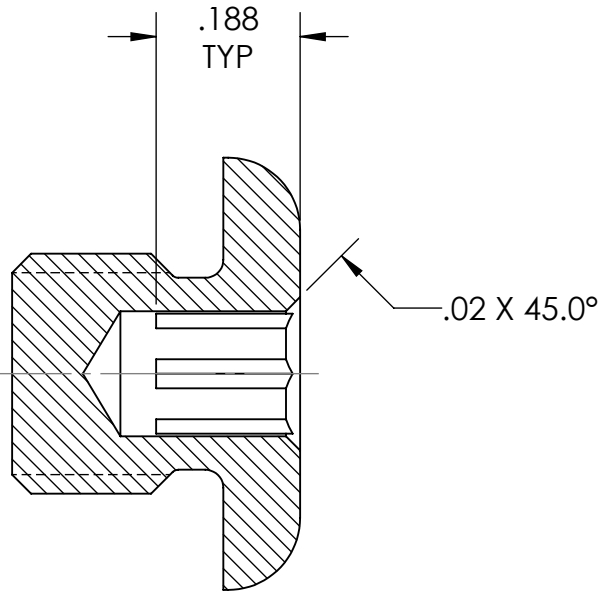
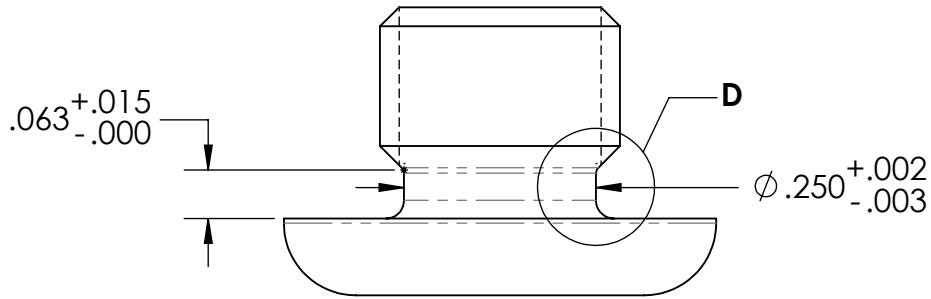
DETAIL B

	3	654.6412	FILL PISTON FITTING	<div>1</div>	<div>2</div>
	2	654.6411	PLUG FITTING	<div>1</div>	<div>2</div>
	1	654.6410	FILL PORT	<div>1</div>	<div>2</div>
	F/N	P/N	DESCRIPTION	MAT'L	SPEC.
QTY	PARTS LIST				
NEXT ASSY (S)	ORIGINAL DATE (MO-DA-YR) 04-20-23		<div><div><div><div></div><div>DART</div><div>AEROSPACE</div><div>APICAL INDUSTRIES, INC. dba DART AEROSPACE</div></div><div>3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300</div></div></div>		
655.3700	DRAWN BY K. TAILOR	CHECKER R. FUENTES			
655.3900	DRAWING APPROVAL J. GARDINER 04-20-23				
	CONTRACT No.				
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ± .5°		FILL PORT FITTINGS		
	SIZE B	CAGE CODE 07MZ6	DWG. NO. 654.6400	REV. N/C	
	SCALE NONE			SHEET	1 OF 3

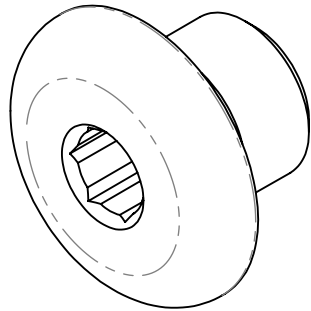
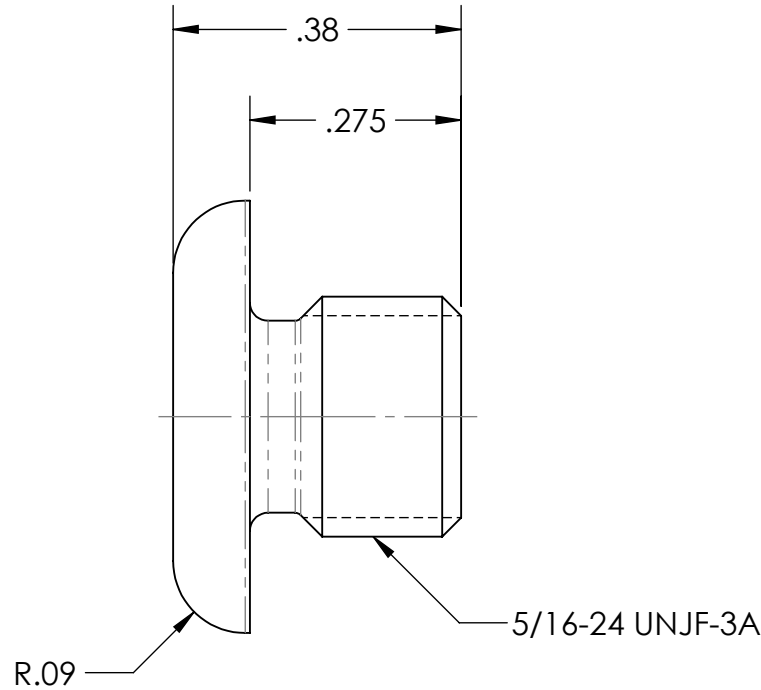
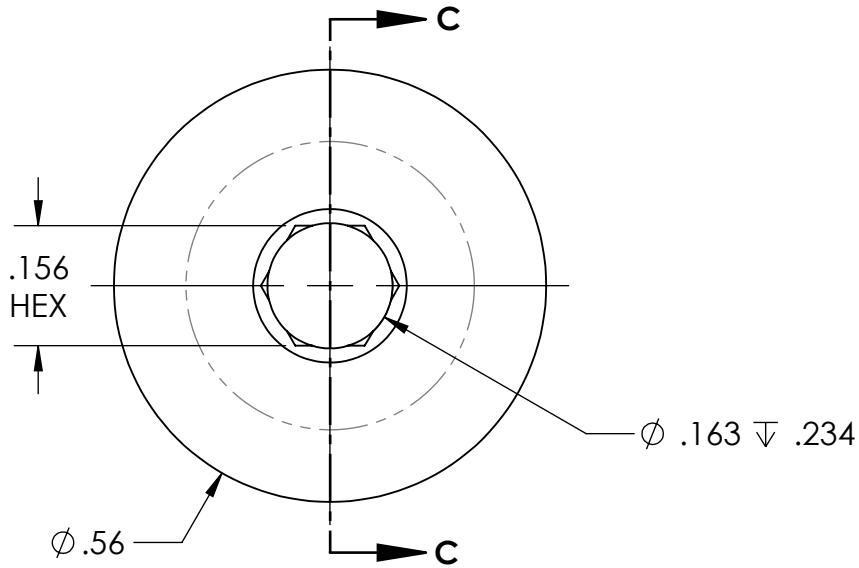
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DETAIL D



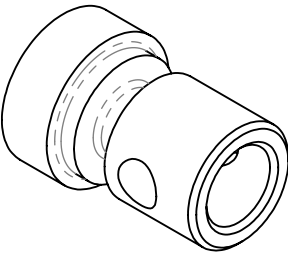
SECTION C-C



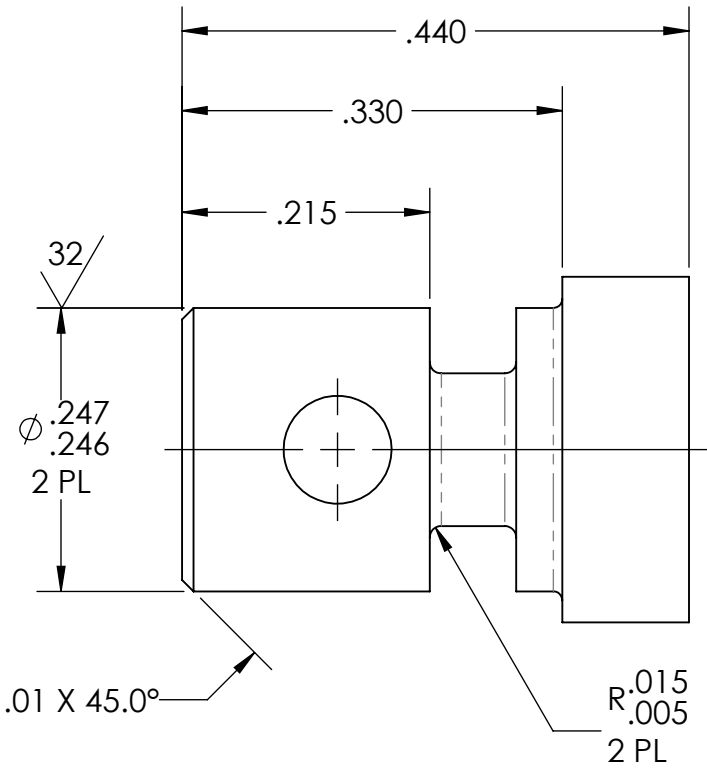
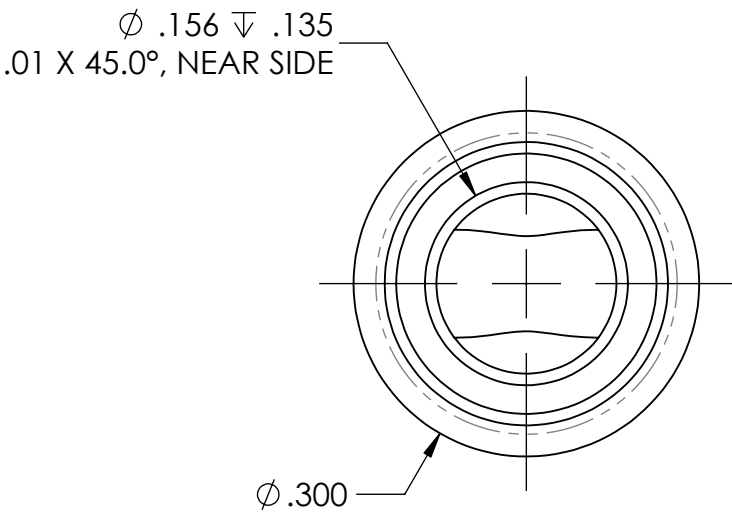
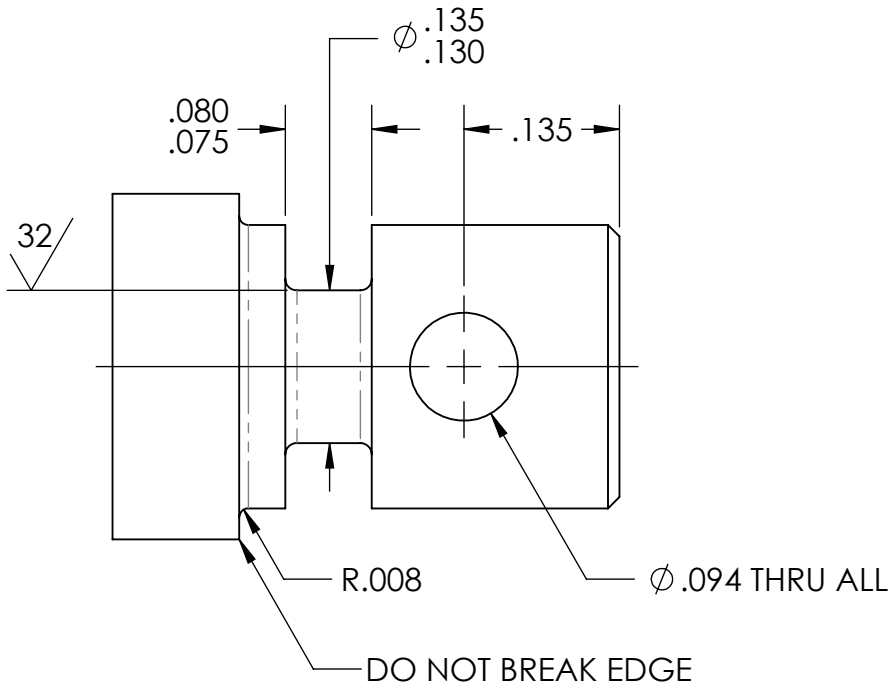
654.6411


ORIGINAL DATE (MO-DA-YR) 04-20-23		<b>DART</b> 3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300	
DRAWN BY K. TAILOR	CHECKER R. FUENTES		
DRAWING APPROVAL J. GARDINER 04-20-23		APICAL INDUSTRIES, INC. dba DART AEROSPACE	
CONTRACT No.		FILL PORT FITTINGS	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ± .5°		SIZE B	REV. N/C
CAGE CODE 07MZ6		DWG. NO. 654.6400	SHEET 2 OF 3
SCALE NONE			

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654.6412



ORIGINAL DATE (MO-DA-YR) 04-20-23		 3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300	
DRAWN BY K. TAILOR	CHECKER R. FUENTES		
DRAWING APPROVAL J. GARDINER 04-20-23		APICAL INDUSTRIES, INC. dba DART AEROSPACE	
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		CAGE CODE 07MZ6	DWG. NO. 654.6400
		SCALE NONE	SHEET 3 OF 3